



CCL Design Stuttgart GmbH

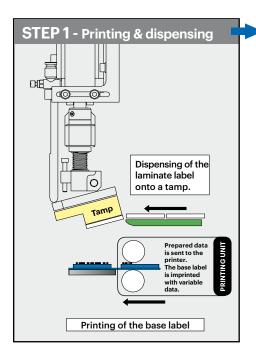
# PRINTING, DISPENSING, LAMINATING - IN ONE STEP TO A PERFECT PROTECTION

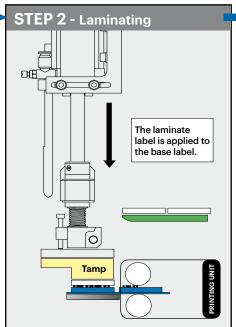
### The combination of a thermal transfer printer, a label dispenser, and an application unit

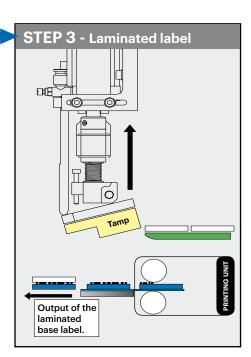
In spite of the high quality of thermal transfer films, the imprint often cannot withstand all external influences. Thermal transfer printed labels are exposed to multiple environmental and production induced influences. Mechanical stresses or aggressive media can make unprotected labels unrecognizable or can even completely destroy them.

By applying a laminate label, the imprinted base label underneath will be protected permanently. Different label shapes and sizes can be laminated. The laminate that is to be applied should be either bigger or smaller in size than the imprinted base label. Multilayer laminated labels for complex production processes, such as powder coat and paint, can be produced precisely and accurately. Please see below the process of the HSLPA-05:

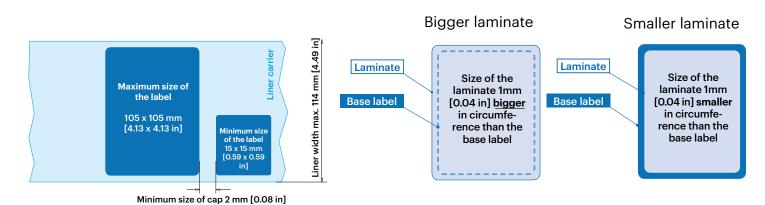
## 3 STEPS TO A PERFECT PROTECTED LABEL







### PRINTING, DISPENSING AND PROTECTING





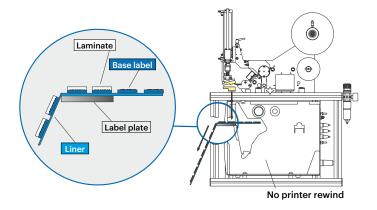
	Laminator PRO - For Experts	Laminator ECO - For Beginners
Lamination tolerance	Up to ± 0.5 mm [0.02 in]	Up to ± 1 mm [0.04 in]
Application	A+B+C	A
Laminat types	One layer laminate	One layer laminate
	Multi layer laminate with pull tab	
Laminate sizes	Various laminate sizes can be used	Used for one laminate size
Control	Flexible control unit with touchpanel	Simple control unit without input panel

# **APPLICATION VARIANTS**

## **Application A** (Laminator PRO & Laminator ECO)

#### Multiple parts - material exiting in the front

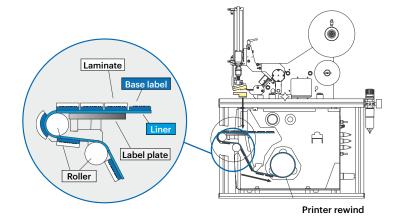
- After the data transfer, the system works through the print order in succession. The labels are consecutively printed and laminated until the print sequence is completed.
- The material exits the system freely.
- Printing data: x pieces



### Application B (Option: Laminator PRO)

#### Multiple parts - material is wound up

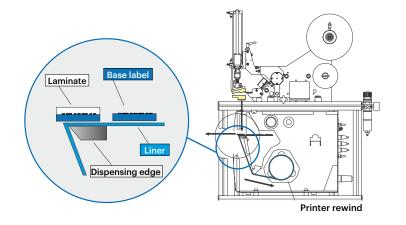
- After the data transfer, the system works through the print order in succession. The labels are consecutively printed and laminated until the print sequence is completed.
- The material is rewound inside the printer.
- Printing data: x pieces.



## **Application C** (Option: Laminator PRO)

### Single parts - material is removed by hand

- After every data transfer, one base label is imprinted and laminated. The laminated base label advances
   2-3mm [0.08-0.12 in] past the dispensing edge and can be removed from the carrier.
- The liner is rewound inside the printer.
- Printing data: 1 piece





LABELING SYSTEMS

# LAMINATOR PRO / ECO

# Variable printing & perfect protection

Toolprical data	Laminator DDO (Luna HCLDA OF DDO)	Laminator ECO (Luna LICI DA OF ECO)
Technical data	Laminator PRO (Lupo HSLPA-05-PRO)	Laminator ECO (Lupo HSLPA-05-ECO)
Thermal transfer printer	Zebra, Sato, CAB	
Cycle time	Approx. 4 sec. depending on label size and printing density	
Lamination tolerance	Up to ± 0.5 mm [0.02 in]	Up to ± 1 mm [0.04 in]
	Laminating accuracy laminate dispenser (printer tolerances not considered)	
		nm [5,0 in] / 104 mm [4 in]
Max. media width/print width		m [4,48 in] / 104 mm [4 in]
Daga label siza	CAB 120 mm [4,72 in] / 105,7 mm [4,16 in]	
Base label size (Thermal tranfer print)	min. 25 x 18 mm [1 x 0.7 in] max. 105 x 105 mm [4.13 x 4.13 in]	
Laminate size	Min. 1 mm [0.04 in] bigger/smaller than the base label	
Laminat types	One layer laminate  Multi layer laminate with pull tab	One layer laminate
Base label gap	Min. 3 mm [0.12 in]	
Laminate label gap	Min. 3 mm [0.12 in]	
Voltage   Hz   power	230V/115V   50/60Hz   5A (three-pin plug)	
Operation pressure (air)	Min. 5 bar [14,5 psi]	
Dimensions (approximate)	HxWxD [mm] 1000 x 500 x 900 HxWxD [in] 39.37 x 19,68 x 35,43	HxWxD [mm] 1100 x 500 x 700 HxWxD [in] 53.31 x 19,68 x 27,56
Main features /Difference	Application A+B+C     Complete housing     Robust mechanics with slewing stamp     Monitoring laminate on stamp     High labeling accuracy     Flexible control unit with touchpanel     Setup input     Dispenserparameters can be stored     Various laminate sizes can be stored     Various laminate sizes can be used     Laminate size change     Low mechanical effort     Stored laminate sizes     Additional options available     (e.g. signal lamp)	Aplication A     No complete housing     Less robust mechanics without slewing stamp     No monitoring laminate on stamp     Lower labeling accuracy     Simple control unit without input panel     Fixed control sequence     Dispenserparameters can not be stored     Various laminate sizes can not be stored     Preferably for one laminate size



## **Dispensing Systems**

With our dispensing systems you can label many products in the flow the easy way. Whether round or flat products, it is possible to label nearly every surface structure or form. Here, preprinted labels are used. With this labelling technique we reach a position precision of under 1 mm [0.04 in] combined with maximum speed.



# **Application Systems**

With our application systems a variety of products can be labeled semi-automatically and all-automatically in the start-stop operation or continuous process with a position precision of under 1 mm [0.04 in]. With special applications we can achieve a precision of less than 0,1 mm [0.004 in]. Typical cases of application are shown in the following pictures.



# **Print & Apply Systems**

Print & application/dispensing systems are intended for the usage of premium labeling solutions. Here the labels are automatically imprinted with variable data and subsequently applied on the product. Labeling takes place semi- and all-automatically in the start-stop operation or continuous process. Thereby we reach a position precision of under 1 mm [0.04 in].





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